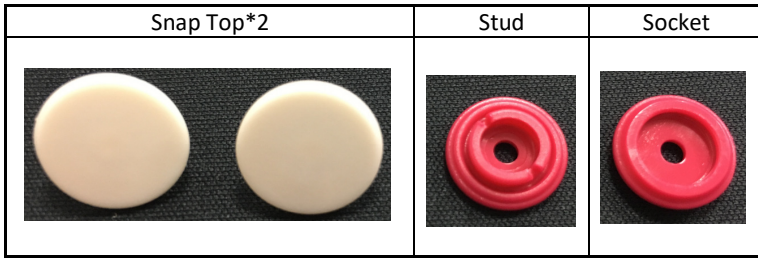
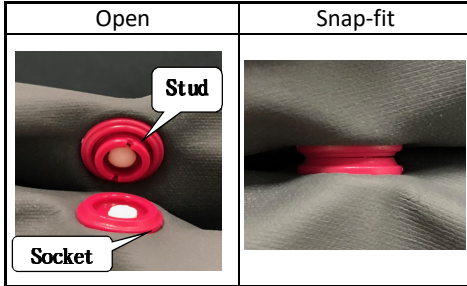


Snap Operation Manual

A. Photo of SNAP



B. The Operation of Snaps

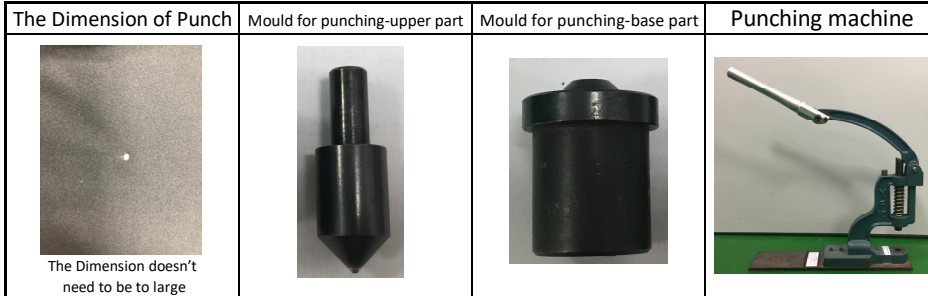


C. Suitable Thickness and Material of Fabrics

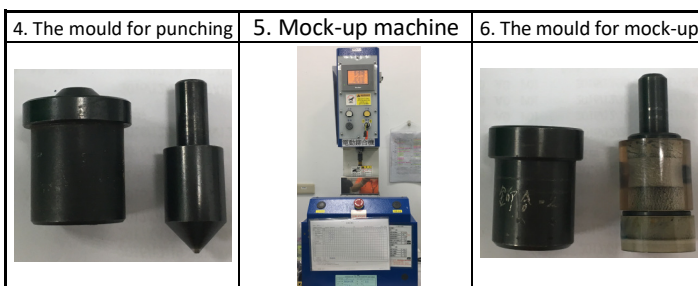
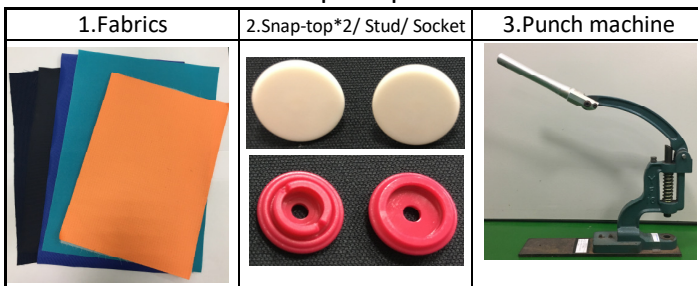
1. Thickness of fabrics : Base on the specification mentioned in the drawing, the thicknes will be different based on different items.
2. The material of fabrics: Canvas, Woven fabrics... etc.
3. Not suitable on flexible fabrics.
4. The mock-up result will be same even the thickness of fabrics is different.

D. The Dimension of Punch and the Tools for Punching

1. Some items don't need to be punched before mock-up.
2. If the item needs to be punched, below moulds are needed.



E. The Items for Mock-up Snaps






Snap Operation Manual

F. Precautions before Mock-up









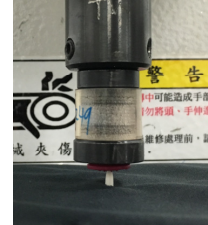


1. The thickness and material of fabrics (As the drawing)
2. If there is broken with mould for mock-up, and the specification is fit with the mock-up machine.
3. The mould should be fixed after installing on the mock-up machine.
4. Check if the machine has done with instrument calibration.
5. Note the direction of the mock-up with the stud and socket.

G. The Types of Mock-up Machines

Electric Machine	Electric Machine	Manual Machine
		


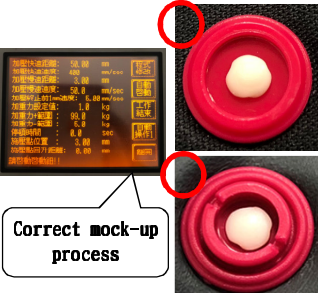



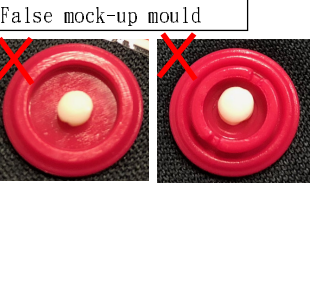
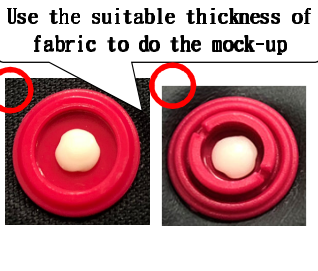
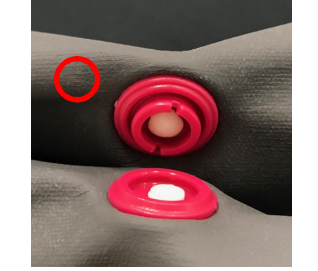
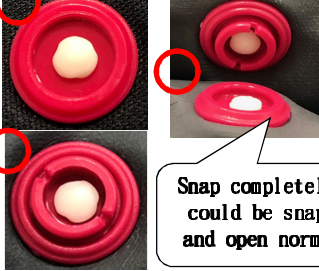
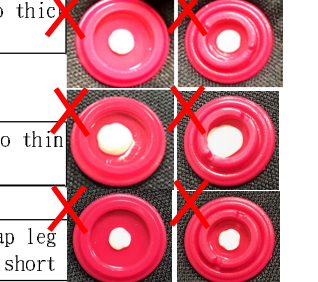

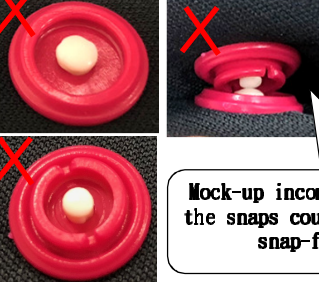
*The mock-up process will be different based on different types of machines.

H. The Steps of Mock-up

Step	1. Do the instrument calibration of the mock-up machine	2. Check if there is broken with mould for mock-up, and the specification is fit with the mock-up machine.	3. Check thickness and material of fabrics	4. Place the base mould on the mock-up machine and check if it's fixed on the machine.
Photo				
Step	5. Place the upper mould on the mock-up machine and check it's fixed on the machine.	6. Place the snap top on the base mould	7. Place the fabric on the snap top	8. Place the stud or the socket on the upper mould.
Photo				
Step	9. Operate slowly the machine to mock-up the stud/ socket with the snap-top	10. Take off the fabric and the items, check if they've mock-up completely.	11. If the mock-up not completely, please redo the step 9 to 10 until mock-up completely.	12. If mock-up completely, the leg of snap top will be totally flat.
Photo				

Snap Operation Manual

I. The Precautions for Mock-up and the Failure Situation Might Appear

	1. The snap top is placed well when doing mock-up	2. Correct mock-up process	3. Correct mock-up mould
Yes	 <p>Well place the snap top</p>	 <p>Correct mock-up process</p>	 <p>Correct mock-up mould</p>
No	 <p>Crooked mock-up</p> <p>The snap top not place well</p>	 <p>Lack of Mock-up</p> <p>Mock-up too over</p>	 <p>False mock-up mould</p>
Desc.	Will cause the stud or crocket broken or mock-up not completely	The incorrect process made the mock-up results be not enough or too over.	The snap couldn't mock-up completely
	4. The thickness of fabric and the snap is same as the srawing	5. Check the stud and the crocket could snap-fit and open	6. The leg of snap is totally flat.
Yes	 <p>Use the suitable thickness of fabric to do the mock-up</p>		 <p>Snap completely, it could be snap-fit and open normally.</p>
No	 <p>too thick</p> <p>too thin</p> <p>the snap leg is too short</p>	 <p>Mock-up incompletely, the snaps could not be snap-fit.</p>	 <p>Mock-up incompletely, the snaps could not be snap-fit</p>
Desc.	The unsuitable thickness of fabrics will cuae the mock-up incompletely.	Mock-up incompletely might cause the snaps could not be snap-fit.	If the leg is not totally flat, it will cause the snap could not be snap-fit.

Snap Operation Manual

	<p>7. The punch on the fabric is too large or fabrics' left-over</p>	<p>8. The stud/ socket is placed on the mould</p>	<p>9. The direction of snap top is correct</p>
<p>Yes</p>	<p>The punch is too large</p> <p>fabrics' left-over</p> <p>left-over</p>		<p>Socket</p> <p>Stud</p>
<p>No</p>	<p>Normal punch size</p>	<p>parts not placed on the mould</p>	<p>The direction of snap top is incorrect</p> <p>Stud</p> <p>Socket</p> <p>Stud</p> <p>Snap top</p> <p>mock-up same part</p> <p>Socket</p> <p>Stud</p>
<p>Desc.</p>	<p>The punch too large will cause the displacement of fabric or the snaps will fall off from the fabrics.</p>	<p>If the stud/ crocket not place on the mould, it will cause mock-up incompletely and broken the parts.</p>	<p>If mock-up same direction on the fabric or mock-up in wrong direction, it will cause the snap couldn't be snap-fit.</p>